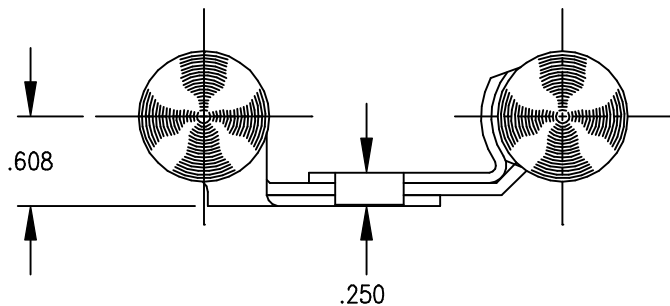
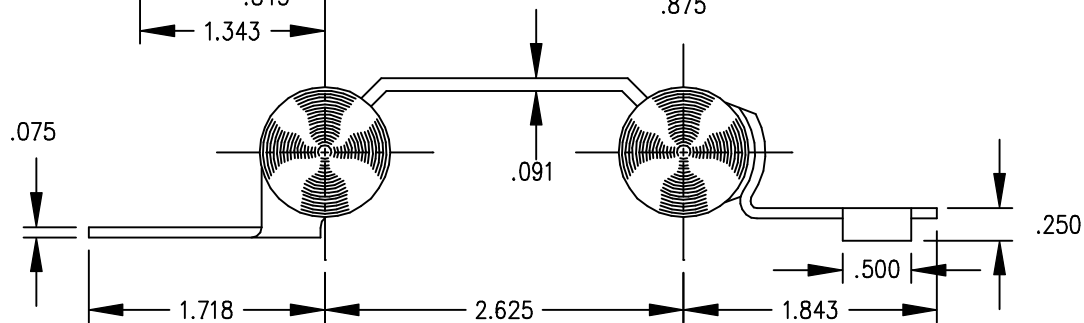
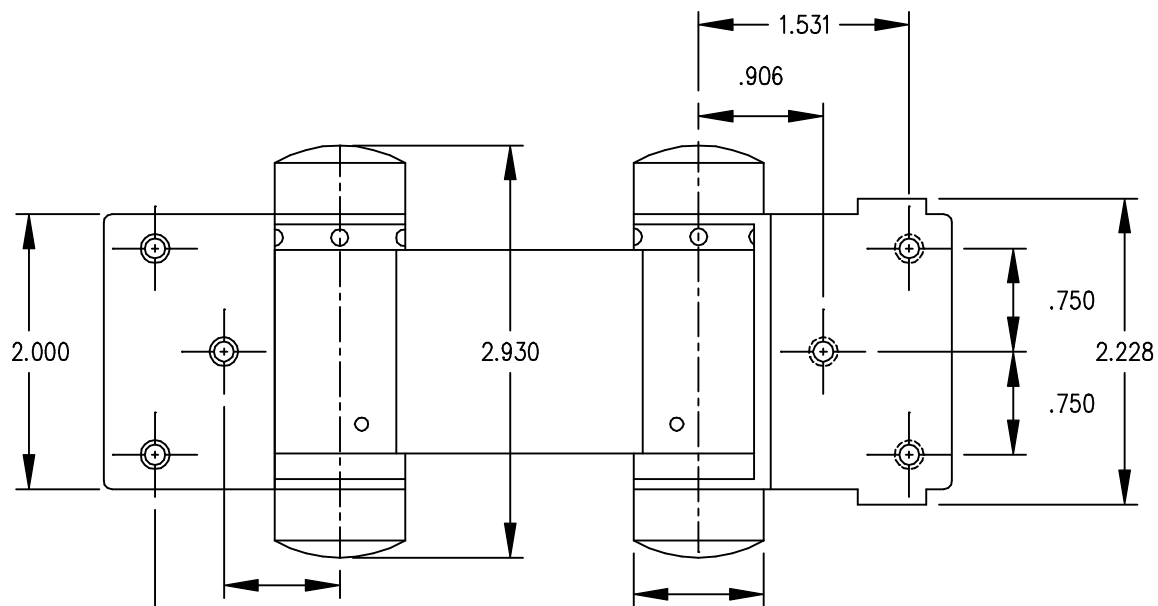
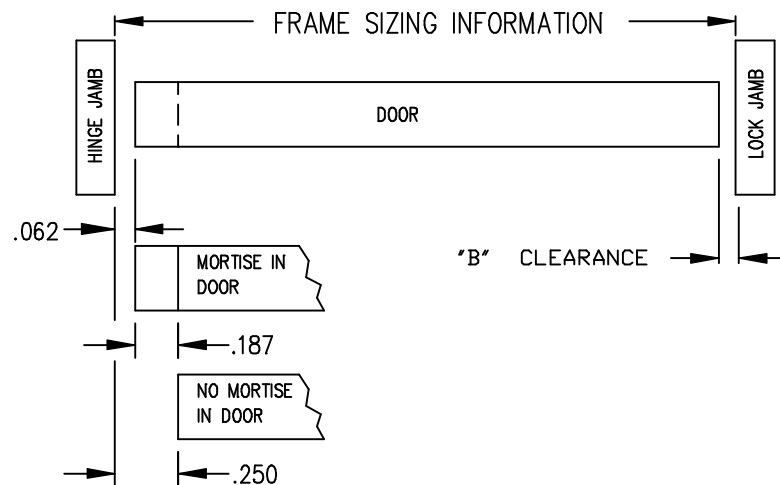




FRAME OPENING FOR SINGLE DOORS MORTISED ($.062" + \text{DOOR WIDTH} + \text{CLEARANCE "B"}$)
 FRAME OPENING FOR SINGLE DOORS NOT MORTISED ($.250" + \text{DOOR WIDTH} + \text{CLEARANCE "B"}$)



DOOR SIZES, WEIGHTS AND CLEARANCE "B"

HINGE TYPE	MAX. DOOR WIDTH	DOOR WEIGHT (LBS) MAX. 2 HINGES	CLEARANCE "B" MIN	
			SQ. EDGE DOOR	ROUND EDGE DOOR
1514	1'-6"	18 lbs.	.250	.125
1514-H	1'-6"	18 lbs.	.250	.125
1515	1'-6"	18 lbs.	.250	.125
1515-H	1'-6"	18 lbs.	.250	.125

VERIFY THAT DRAWING IS CURRENT PRIOR TO USING

WEIGHTS SHOWN ABOVE ARE FOR DOORS 42" HIGH

DOOR THICKNESS - (1 1/8" to 1 1/2")

---NOTES---

SCREW SIZE (12) No. 7 X 3/4" WOOD SCREWS

Bommer

BOMMER INDUSTRIES, INC.
 LANDRUM, SC 29356
 MADE IN THE USA

1515 LOUVER SPRING DOOR HINGE
 DOUBLE ACTING SPRING HINGE

DRAWN BY : STEWART JACKSON	DATE	SCALE	DRAWING NUMBER
APPROVED BY :	01 DEC 99	NONE	1515-TEMP
PLOT DATE : 01 DEC 99			

THIS IS A CAD DRAWING...
 DO NOT REVISE MANUALLY.